



Make-Ready Supplies Price List







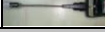
Orders received by 12:01pm EST, Monday-Friday, ship the same day
Order Hotline: 704-599-9325
Email: sales@hmusadies.com



Vers. 08/25

Item - No Minimum Order Required	Application	Features	Color	Size (inch)	ize (metric)	Unit	Price
Boards, Films & Sheets							
A01 – Phenolic board	Ideal for high quality hot foil stamping.	Extremely hard. Not quite as durable as Epoxy Glass board. Can be re-used multiple times.	Dark brown	0.015 x 36 x 48"	0.38 x 915 x 1220mm	1 Sheet	\$ 56.00
				0.020 x 36 x 48"	0.5 x 915 x 1220mm	1 Sheet	\$ 58.00
				0.030 x 36 x 48"	0.8 x 915 x 1220mm	1 Sheet	\$ 65.00
				0.060 x 36 x 48"	1.6 x 915 x 1220mm	1 Sheet	\$ 85.00
A02 - Sustamid	Easy to use due to transparency. "Problem solver" for lower quality jobs. Alternative to rubber blanket.	Considered a "soft" board.	Transparent	0.020 x 20 x 28"	0.5 x 500 x 700mm	1 Sheet	\$ 22.00
				0.030 x 20 x 28"	0.8 x 500 x 700mm	1 Sheet	\$ 24.00
A03 – Presspan (Particle Resin Board)	All purpose Make-ready commonly used for cylinder microembossing.	Very flat & smooth surface.	Light Brown	0.012 x 28 x 40"	0.3 x 700 x 1000mm	1 Sheet	\$ 18.00
				0.020 x 28 x 40"	0.5 x 700 x 1000mm	1 Sheet	\$ 19.00
				0.030 x 28 x 40"	0.8 x 700 x 1000mm	1 Sheet	\$ 19.00
				0.040 x 28 x 40"	1.0 x 700 x 1000mm	1 Sheet	\$ 20.00
A04 – Epoxy Glass board	Commonly used for hot foil stamping, when mounting counter dies on steel plate. Recommended for medium to fine line foil coverage.	Semi transparent heat resistant epoxy and fiberglass. Extremely hard, distinctive structure. Can be re-used multiple times.	Milky	0.015 x 36 x 48"	0.38 x 915 x 1220mm	1 Sheet	\$ 55.00
				0.020 x 36 x 48"	0.5 x 915 x 1220mm	1 Sheet	\$ 60.00
				0.030 x 36 x 48"	0.8 x 915 x 1220mm	1 Sheet	\$ 70.00
				0.060 x 36 x 48"	1.6 x 915 x 1220mm	1 Sheet	\$ 90.00
A08 Parchment (Tissue) Paper	For spot make-ready		white	29.5 x 39.4"	50 x 1000m	10 / pack	\$ 4.50
A09 – Black Board / Polyurethane	Recommended for hot foil stamping and kiss cut jobs. Primarily used for stamping large, solid areas. Forgiving attributes aid in foil coverage, while preventing undesirable "punch" in the sheet.		Black	0.060" x 24" x 24"	1.6 x 610 x 610mm	1 Sheet	\$ 110.00
A10 – Tough Film	Commonly used for large hot foil stamping areas. Is placed under the epoxy glass board or phenolic board and provides cushion against the hard board for a self-leveling effect.			0.035" x 1 ft x 3 ft	0.9 x 305 x 915mm	1 Piece	\$ 25.00
A11 – Red Board (now Grey)	Used for the make-ready process of pouring counters and foil stamping of large image areas.	Excellent heat resistance. Considered a "soft" board.	Grey	0.031 x 14" x 22"	0.5 x 355 x 560mm	1 Sheet	\$ 19.50
A12 - Hard Blue (Grey) Board (0.080)				0.080" x 14" x 22"	2.0 x 355 x 560mm	1 Sheet	\$ 35.00
A15 Embossing Film (12 um) 12" x 400ft	Recommended for embossing and debossing jobs. Polyester film prevents sheets from sticking to the die. Protection against premature wear.		Transparent	12" x 400 ft	315m x 122m	1 Roll	\$ 55.00
A15 Embossing Film (12 um) 24" x 400ft				24" x 400 ft	610mm x 122m	1 Roll	\$ 62.00
A16 Polyfoil (23um) 12" x 200ft (SuperMat)				12" x 200 ft	315mm x 60m	1 Roll	\$ 36.00
A16 Polyfoil (23um) 24" x 200ft (SuperMat)				24" x 200 ft	610mm x 60m	1 Roll	\$ 62.00
A17 - Make Ready Float Sheets	Commonly used for spot make-ready.	Heat stable and very flexible.	Light Blue	28" x 40" x 0.003"	x 1030 x 73	1 Sheet	\$ 3.00
A18 - Make Ready Float Sheets			Yellow	28" x 40" x 0.004"	x 1030 x 73	1 Sheet	\$ 5.00
A19 - Make Ready Float Sheets			Brown	28" x 40" x 0.006"	x 1030 x 73	1 Sheet	\$ 6.60
A20 - Make Ready Float Sheets			Green	28" x 40" x 0.008"	x 1030 x 73	1 Sheet	\$ 8.00

Item - No Minimum Order Required	Application	Features	Color	Size (inch)	Size (metric)	Unit	Price	
Rubber Blankets								
B01 – Rubber Blanket (Black) (0.025")	For embossing, to reduce outgassing of large surfaces.		Black	0.025" x 41.3" x 1ft		1 Ft length	\$ 113.00	
					0.65 x 1050 x 1000mm	1 meter	\$ 370.00	
B02 – Rubber Blanket (Yellow) (0.012")	A cover material to protect counter dies, gives better result with fine reliefs, recommended when counter-dies are used.	Additionally use Polyfol (SuperMatt) to further level the surface.	Yellow	0.012" x 61" x 1ft		1 Ft length	\$ 87.00	
					0.30 x 1550 x 1000mm	1 meter	\$ 285.00	
B03 – Rubber Blanket (Black) (0.012")	A cover material to protect counter dies, gives better result with fine reliefs, can be used between 2 sustamid boards to get an elastic sandwich make-ready, can also be used under a steel plate or on top	Additionally use Polyfol (SuperMatt) to further level the surface.	Black	0.012" x 47.25" x 1ft		1 Ft length	\$ 50.00	
					0.30 x 1200 x 1000mm	1 meter	\$ 165.00	
Counter Die Materials								
C01 – Make Ready Board / Embossing board	Recommended for embossing and debossing. Makes simple and easy counter dies for low volume.	Compressible carton	Blue	0.036 x 19 x 25"	0.9 x 480 x 650mm	1 Sheet	\$ 28.00	
				0.060 x 26 x 38"	1.6 x 650 x 960mm	1 Sheet	\$ 34.00	
Adhesive Tapes								
D01.a – Die Mounting Tape Heat Resistant	To mount dies directly to a heated smooth chase. Can be applied and removed at room temperature. Recommended for hot foil stamping,	Heat & pressure activated, rated up to 425° Fahrenheit (220° C)	White, brown	2" x 60 yds	50mm x 55m	1 Roll	\$ 99.00	
				3" x 60 yds	75mm x 55m	1 Roll	\$ 143.00	
				4" x 60 yds	100 x 55m	1 Roll	\$ 190.00	
D01.b - Die Mounting Tape High Heat Resistant	To mount dies directly to a heated smooth chase. Can be applied and removed at room temperature. Recommended for hot foil stamping,	Heat & pressure activated, rated up to 536° Fahrenheit (280° C) .	White, Brown	1" x 60 yds	25mm x 55m	1 Roll	\$ 74.00	
				2" x 60 yds	50mm x 55m	1 Roll	\$ 148.00	
D02 – Counterdie Mounting Tape	To fix counter dies on machine table	Strong adhesive, recommended for counter dies.	White, Brown	6" x 180 ft	150mm x 55m	1 Roll	\$ 105.00	
				12" x 180 ft	300mm x 55m	1 Roll	\$ 208.00	
D03 – DuploFol 0.10 – Double Sided Tape, Green	Double-sided adhesive tape. Pressman's choice to mount precasted counter dies on machine table.	Can be easily applied and removed from counter dies. Tremendous holding power. Heat resistant.	Green	12" x 15 ft	300mm x 4.6m	1 Roll	\$ 50.00	
D08 - Dbl-sided Tesa 4980	Recommended for fixing counter dies on up-and-down and rotative machines.	Strong adhesive, recommended for counter dies.	Transparent, Yellow	0.003" x 12ft , 328ft	x 300mm, 1	1 Roll	\$ 805.00	
Make-Ready Spot-up Tapes								
D05.a – 1/4" Patching Tape BLUE	Commonly used for spot make-ready for hot foil stamping and embossing / debossing.	Adhesive rubber coating on backside.		0.001" x 1/4" x 115ft	0.03 x 6mm x 35m	each	\$ 12.00	
D05.a – 1/4" Patching Tape RED				0.002" x 1/4" x 82ft	0.05 x 6mm x 25m	each	\$ 12.00	
D05.a – 1/4" Patching Tape YELLOW				0.003" x 1/4" x 59ft	0.08 x 6mm x 18m	each	\$ 12.00	
D05.b – 1/2" Patching Tape BLUE					0.001" x 1/2" x 115ft	0.03 x 12mm x 35m	each	\$ 17.00
D05.b – 1/2" Patching Tape RED					0.002" x 1/2" x 82ft	0.05 x 12mm x 25m	each	\$ 17.00
D05.b – 1/2" Patching Tape YELLOW					0.003" x 1/2" x 59ft	0.08 x 12mm x 18m	each	\$ 17.00
D05.c – 3/4" Patching Tape BLUE	Commonly used for spot make-ready for hot foil stamping and embossing / debossing.	Adhesive rubber coating on backside.		0.001" x 3/4" x 115ft	0.03 x 20mm x 35m	each	\$ 28.00	
D05.c – 3/4" Patching Tape RED				0.002" x 3/4" x 82ft	0.05 x 20mm x 25m	each	\$ 28.00	
D05.c – 3/4" Patching Tape YELLOW				0.003" x 3/4" x 59ft	0.08 x 20mm x 18m	each	\$ 28.00	
D06 – Patching Tape Dispenser						each	\$ 26.00	

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Die Cleaning Supplies								
E01 – Die Sanding Block	For cleaning of steel, brass and silicone dies.					each	\$ 9.00	
E02.a - Copper brush, coarse, large	Commonly used to clean foil stamping dies. Removes foil residues. (ask for our video)	Recommended for brass and steel.		2 x 6"	50 x 150mm	each	\$ 27.00	
E02.b - Copper brush, fine, small		Recommended for brass & copper.		2 x 3"	40 x 70mm	each	\$ 40.00	
E02.c - Copper brush, fine, medium		Recommended for brass & copper.		2 x 4"	50 x 100mm	each	\$ 56.00	
E02.d - Brass Brush		Recommended for brass.		2.5 x 4"	64 x 102mm	each	\$ 34.00	
E04 – Brass Die Polishing Paste	Cleaning and polishing of brass dies.	Recommended for brass.				1 Tube	\$ 31.00	
E05 – Fiberglass Cleaning Brush	For brass and steel dies, removes dirt.	Brittle (ask for our video)				each	\$ 26.50	
Toggles								
F01 – Toggle Hooks No. 0, 1, 2, 3, 3E,4	Used when the die position on the honeycomb does not allow a No. 1			No. 0	No. 0	each	\$ 18.50	
	Can be used most of the time. If the honeycomb holes are further from the Register Hook-has a jaw width slightly larger than the No. 1 hook.			No. 1	No. 1	each	\$ 18.50	
	The No. 3 is the same size as the No. 1 except that the jaw thickness (Z)			No. 2	No. 2	each	\$ 18.50	
	The Standard No. 3E hook has a jaw length that is in between the			No. 3	No. 3	each	\$ 18.50	
	Extra extended hook used for locking up dies on honeycomb bases that			No. 3E	No. 3E	each	\$ 18.50	
F02 – Toggle Screw						each	\$ 3.00	
F03 – Toggle Key						each	\$ 20.00	
F04 – Toggle Bit						each	\$ 1.25	
F05 –Toggle Hook Assy Pin						each	\$ 0.45	
F06 – Toggle Key Driver						each	\$ 9.00	
Counterdie Pins & related parts								
G01 – Black Counterdie Pins						each	\$ 0.08	
G02 – Black Cdie Pin Remover						each	\$ 33.00	
G05 - Metal Cdie pins						each	\$ 0.28	
G06 - Spacer for Metal Cdie pins (for Combo dies)						each	\$ 0.50	
G07 - Metal Cdie pins w/Spacer (for Combo dies)						each	\$ 0.77	
G08 - Metal Pin Insertion Tool						each	\$ 64.00	
G09 - Dieplate Alignment Tool (Label Applications)						each	\$ 52.00	
G10 - Metal Pin Removal Pliers						each	\$ 136.00	
K01 - Metal Cdie pin KIT (pins/spacers/pliers)						Wooden box	\$ 340.00	
Easy Fix Lockdown Parts (for dies)								
H01 – Toggle Assy w/30mm Washer	to fix carrier plate to honeycomb					1 each	\$ 38.00	
H02 –Toggle Assy w/18mm Washer	to fix carrier plate to honeycomb					1 each	\$ 38.00	
H03 –Tool (Wrench) Kit H04+H05+H06	loosen the toggles + dies					1 kit	\$ 120.00	
H04 - Torque (Star Wrench) T10	to loosen the Dies					1 each	\$ 15.00	
H05 - Torque (Star Wrench) T25	to fix steel plate to honeycomb					1 each	\$ 15.00	
H06 - Zero-Point Die Alignment Tool	holds the die in position					set of 2	\$ 98.00	
H07 - Die Lockdown Screws, Black	tighten the dies to Easy-Fix Steel Plate					1 each	\$ 0.27	
H08 - Die Lockdown Washer, w/Lip	tighten the dies. Used with H07					1 each	\$ 1.20	
H09 - Torque Wrench (for H07 screws)	tighten the dies					1 each	\$ 118.00	
K02 - EasyFix Die "Fine-Tune" Positioning Kit	can adjust the dies in x,y direction in 0.1mm increments					1 kit	\$ 712.00	
Miscellaneous Items								
M1 - (Die) Surface Temperature Guage	to measure exact temperature on smooth and uneven surfaces					each	\$ 248.00	
Total								-

Items not listed here can be quoted separately.
Prices are subject to change.